

A0 Paper Print

Size - 36 X 48 Inch - 1 No.

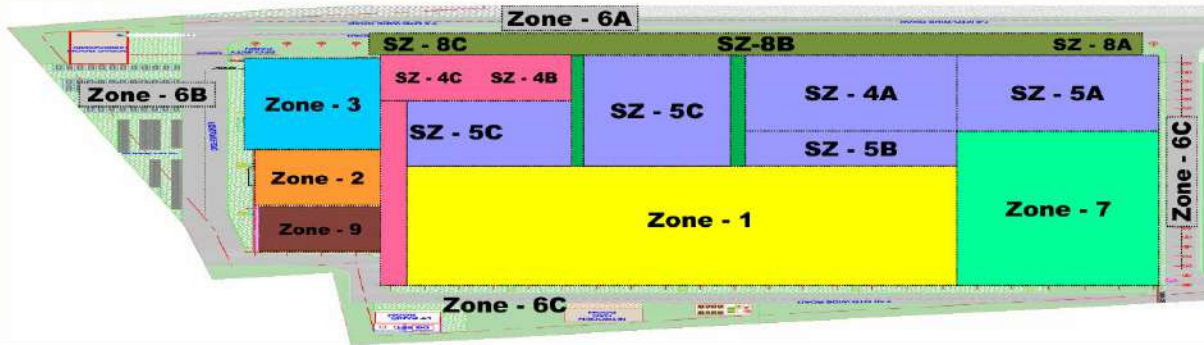


5'S Gallery 5'S Structure - Sanand Plant



Vision

By 2027, Tata AutoComp will be amongst the Top 2 auto-component companies in India, by enabling mobility solutions with safe and sustainable products and services, exceeding customer expectations.



5'S ZONE LAYOUT

5S ZONE	
Zone - 1	
Zone - 2	
Zone - 3	
Zone - 4	
Zone - 5	
Zone - 6	
Zone - 7	
Zone - 8	
Zone - 9	

Our 5'S Implementation Approach

Achieve

SUSTAINABLE, PREDICTABLE, DESIRABLE, PROFITABLE GROWTH

Through

5s 6σ 8 Wastes

By

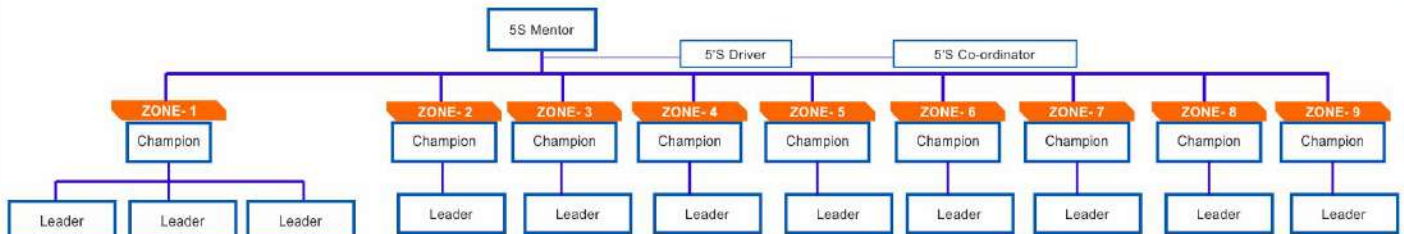
100% Employee Engagement



Objective

1. To create culture of continual improvement, safe, hygienic and feel-good environment for employees.
2. Fast Retrieval of item and information (30s)
3. To achieve 5S Audit score >85%, by External Assessment

5'S Orgnization Structure



5S SCORE BOARD

FY -

Zone No.	Zone Name (Area)	Champion	Leader	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar
Z1															
Z2															
Z3															
Z4															
Z5															
Z6															
Z7															
Z8															
Z9															

5S STANDRIZATION & SUSTAINACE

5S Manual

RED TAGGING SOP

5S RED TAG

Best 5S ZONE

5S Checksheet

5S Audit Schedule

Best 5s Kaizen

Best 5s QCC Project

